## WHAT IS CLAIMED IS:

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- 1. A method of forming an integrated circuit package having a sensor with imaging capability comprising:
- connecting components to a single-piece substrate, including fixing an integrated circuit die to a first area of said single-piece substrate and fixing a light source to a second area of said single-piece substrate, said integrated circuit die having said sensor; and
  - enclosing said components to define said integrated circuit package having exposed input/output connections and having a window optically aligned with said sensor;
  - wherein said first and second areas of said single-piece substrate are at an angle to each other within said integrated circuit package, such that an axis of light from said light source is non-parallel to an imaging axis of said sensor and such that said light source illuminates a field of view of said sensor.
- 2. The method of claim 1 wherein said single-piece substrate is a lead frame, said fixing of said integrated circuit die including using die attach techniques.
- 1 3. The method of claim 2 wherein connecting said components includes
- 2 attaching said integrated circuit die and said light source to said lead frame
- while said lead frame is substantially flat, said enclosing including bending
- 4 said lead frame to establish said angle of said first area to said second area.
- 4. The method of claim 3 further comprising forming an electrically insulative
- 2 material on opposite sides of said lead frame prior to connecting said com-
- ponents, thereby defining a package form, said package form being patterned
  - 4 to include a locking mechanism, said bending of said lead frame including
  - 5 utilizing said locking mechanism to fix said lead frame in a position to
  - 6 establish said angle.

- 5. The method of claim 4 wherein defining said package form includes
- 2 fabricating separate first and second portions on said lead frame, said first
- 3 and second portions having cooperative structural features which define said
- 4 locking mechanism.
- 1 6. The method of claim 1 further comprising patterning electrically insulative
- 2 material onto opposite sides of said one-piece substrate to define a package
- 3 form in which said first and second areas of said one-piece substrate are fixed
- 4 at said angle.
- 7. The method of claim 6 wherein said one-piece substrate is a lead frame,
- 2 said patterning including enabling input/output connections to remain exposed
- at an exterior of said package form.
- 8. The method of claim 6 wherein connecting said components includes
- 2 using die attach techniques to connect said integrated circuit die and light
- source in separate passes of said lead frame through a fabrication line.
- 9. The method of claim 1 wherein connecting said components includes
- 2 providing said integrated circuit die to include a matrix of pixel elements and
- 3 to include digital signal processing circuitry, said angle being selected to
- 4 establish a light-source-to-sensor relationship in which light from said light
- 5 source illuminates a surface being imaged by said matrix of pixel elements,
- 6 said matrix of pixel elements being said sensor.
- 1 10. The method of claim 9 wherein enclosing said components includes
- 2 attaching a lens system for directing said light from said light source and
- 3 for collecting light reflected from said surface toward said matrix of pixel
- 4 elements, thereby providing a module for electrical and mechanical
- 5 connection within an electronic device.

- 1 11. The method of claim 10 wherein connecting said components includes
- 2 providing said integrated circuit die such that said digital signal processing
- 3 circuitry is dedicated to generating navigation information specific to move-
- 4 ment of said sensor relative to said surface being illuminated by said light
- 5 source.

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- 12. An integrated circuit package comprising:
- a package body having an interior defined by at least one
  interior region;
  - a single-piece substrate at least partially within said interior of said package body, said single-piece substrate having a surface with first and second areas along planes which are at a non-aligned angle to each other;
  - an integrated circuit die attached to said first area of said single-piece substrate, said integrated circuit die including a sensor aligned with an optical window to enable imaging therethrough; and
  - a light source on said second area of said single-piece substrate in a position to direct illumination from said interior of said package body to a field of view of said sensor.
- 1 13. The integrated circuit package of claim 12 wherein said integrated circuit
- 2 die includes circuitry dedicated to determining navigation information from
- 3 image data acquired by said sensor, said navigation information being specific
- 4 to movement of said sensor relative to an external surface being imaged.
- 1 14. The integrated circuit package of claim 12 wherein said angle of said first
- area relative to said second area is in the range of thirty degrees to one
- 3 hundred and seventy-five degrees, said integrated circuit die and said light
- 4 source having optical axes that are at an angle within said range.

- 1 15. The integrated circuit package of claim 12 wherein said package body
- 2 includes a lid having first and second lenses, said first lens being aligned with
- said light source to direct light toward a surface of interest, said second lens
- 4 being aligned with said sensor to collect light reflected from said surface of
- 5 interest.

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- 1 16. The integrated circuit package of claim 15 wherein said sensor is a
- 2 matrix of pixel elements and wherein said integrated circuit die includes
- 3 navigation-specific circuitry connected to said matrix.
  - 17. A method of forming an integrated circuit package comprising:
- 2 providing a generally flat lead frame having spaced apart
- 3 first and second areas for receiving components and having a plurality of
- 4 input/output conductors;
- forming a first package portion about said first area of said
- 6 lead frame;
- 7 forming a second package portion about said second area of
- 8 said lead frame;
- fixing a sensor die to said first area, including electrically
- connecting said sensor die to at least some of said input/output conductors;
- fixing a light source to said second area, including electrically
- connecting said light source to at least one of said sensor die and said
- input/output conductors; and
- bending said lead frame in a region between said first and
- second areas to establish a condition in which light from said light source
- illuminates a field of view of said sensor die.
  - 18. The method of claim 17 further comprising securing said lead frame in
- 2 said condition using physical features of said first and second package
- 3 portions, wherein said first and second package portions are formed using
- 4 molding techniques.

- 1 19. The method of claim 17 wherein fixing said sensor die includes using die
- 2 attach and wire bonding techniques for a device having a matrix of pixel
- 3 elements and circuitry dedicated to determining navigation information.
- 1 20. The method of claim 17 further comprising attaching a lid to said first and
- 2 second package portions after said bending, said lid including a lens system
- 3 for directing said light from said light source and collecting light for said sensor
- 4 die, wherein attachment of said lid forms a module for connection within an
- 5 electronic device.
- 1 21. A method of forming an integrated circuit package comprising:
- fabricating a lead frame having a plurality of input/output
- 3 conductors, said lead frame having spaced apart first and second areas for
- 4 receiving components;
- forming a package body of electrically insulative material on
- 6 said lead frame such that said first and second areas are at a selected angle
- 7 with respect to each other;
- fixing a sensor die to said first area, including electrically
- 9 connecting said sensor die to at least some of said input/output conductors;
- 10 and
- fixing a light source to said second area, including connecting
- said light source to at least one of said sensor die and said input/output
- 13 conductors;
- wherein said selected angle is such that a condition is
- 15 established in which light from said light source illuminates a field of view of
- 16 said sensor die.
- 1 22. The method of claim 21 wherein fixing said sensor die includes using die
- 2 attach and wire bonding techniques for a device having a matrix of pixel
- 3 elements and circuitry dedicated to determining navigation information.

- 1 23. The method of claim 21 further comprising attaching a lid to said package
- body, said lid including a lens system for directing said light from said light
- 3 source and collecting light for said sensor die, wherein attachment of said lid
- 4 forms a module for connection within an electronic device.
- 1 24. The method of claim 21 wherein fixing said sensor die includes using die
- 2 attach and wire bond techniques for a die having a matrix of pixel elements
- 3 and circuitry dedicated to determining navigation information on the basis of
- 4 image information from said matrix.